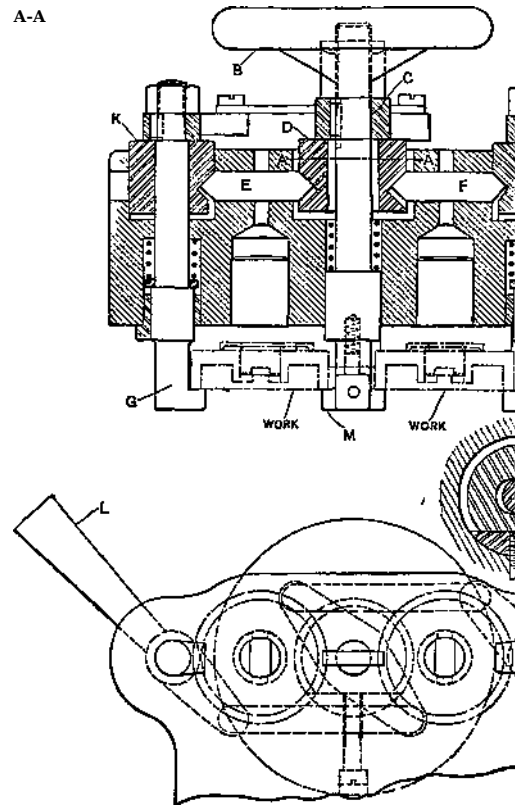


throws the work against the stop *C*, by means of plungers *D* and *E*.

In profiling or face milling fixtures, clamps on top of the work often interfere with the cutter. Fig. 16 illustrates a method of



*Machinery*

Fig. 14. An Equalized  
Clamp-  
ing  
Arrang-  
ement  
mak-  
ing  
use  
of a  
Hand-  
wheel

holding this class of work by means of a flange at the bottom. Clamp *A* is operated by the wing-nut *B* and floats in slots to allow for any

casting variation, and for  
hooking the projection on the  
clamp over the flange. The  
piece *C* is thrown over after